



# PARTS DRAWING

**MCE MASTER**  
CLIMATE SOLUTIONS

**Master 15kw  
3 Phase Fan Heater**

**Product Code:  
B15415V**

Serial Number Range:

From:

To:

Year Of Manufacture: 2013

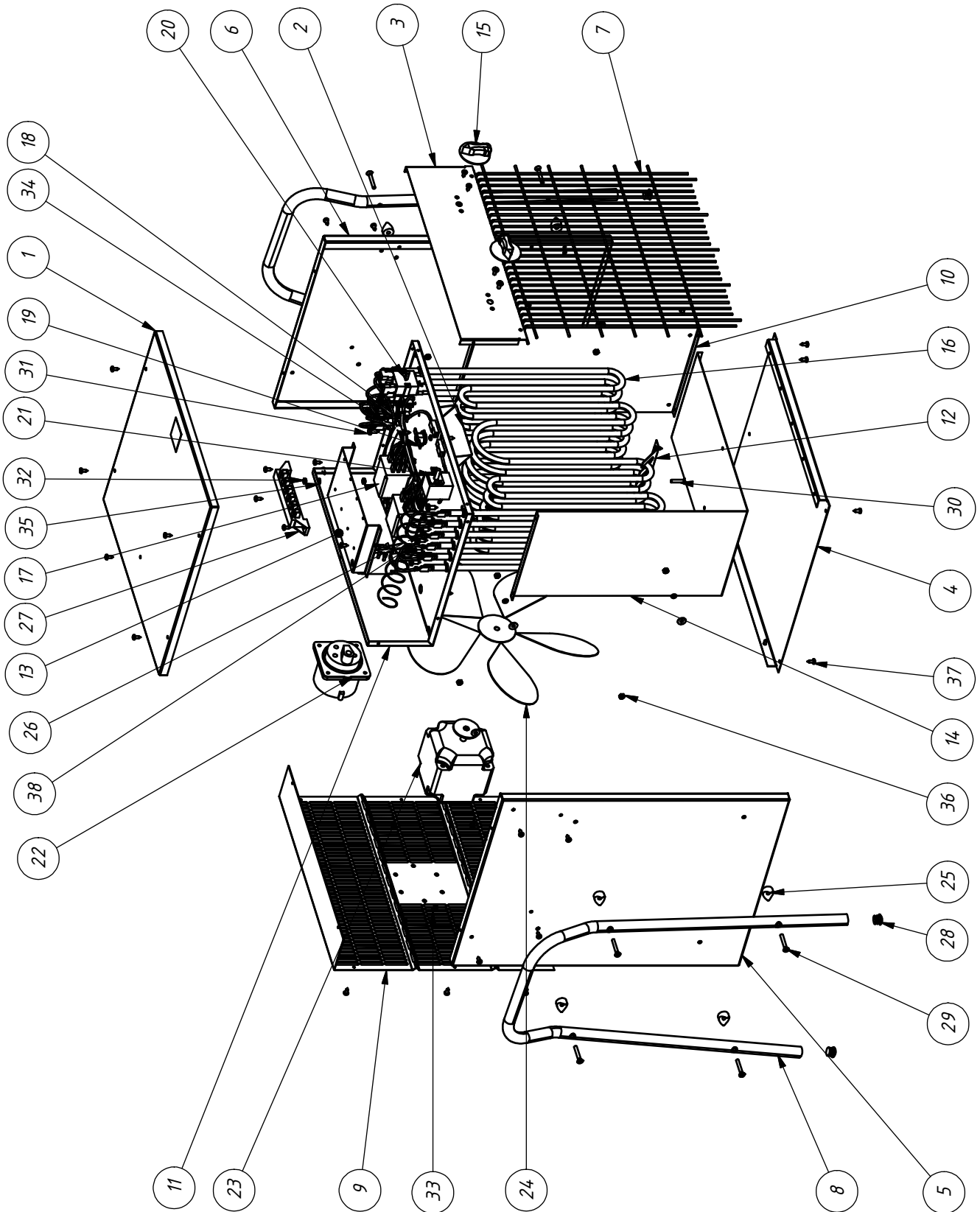


**\*Please note, when ordering online via our website if the part number is not recognised, please Email [spares@hscgroupuk.co.uk](mailto:spares@hscgroupuk.co.uk) or Telephone 0115 946 1988**

**KEEP THIS BOOKLET FOR FUTURE REFERENCE**

Nottingham: 0115 946 1988 • London: 0208 830 3333 ✉ Nottingham: [sales@hscgroupuk.co.uk](mailto:sales@hscgroupuk.co.uk) • London: [sean@hscgroupuk.co.uk](mailto:sean@hscgroupuk.co.uk) 🌐 [www.hscgroupuk.co.uk](http://www.hscgroupuk.co.uk)

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MASTER ELECTRIC HEATERS B 15 EPB 15kW

<b>Pos.</b>	<b>Description</b>	<b>Code</b>	<b>Qty.</b>
1	TOP PANEL	S/R	1
2	BOUNDARY LAYER	S/R	1
3	NAME PLATE PANEL	S/R	1
4	DOWN PANEL	S/R	1
5	RIGHT PANEL	S/R	1
6	LEFT PANEL	S/R	1
7	GRILLE 15 EPB	4511.274	1
8	PIPE HANDLE	4510.129	2
9	BACK PANEL	4511.248	1
10	HEAT SHIELD	S/R	1
11	SHELF	S/R	1
12	STABLE ELEMENT	4511.251	1
13	CONTACTOR FASTENING	S/R	1
14	HEAT SHIELD "L" TYPE	S/R	1
15	KNOB 44mm	4510.610	2
16	HEATING ELEMENT 2500W	4510.374	6
17	RELAY 230V 16A/250V	4510.444	2
18	OVERHEAT THERMOSTAT 16A/250V70oC	4510.450	1
19	OVERHEAT SENSOR 16A/250V 60oC/NO	4510.404	1
20	ROTARY SWITCH 16A/400V	4510.401	1
21	CAPILLARY THERMOSTAT 16A/250V 0-40oC	4510.416	1
22	PLUG PANEL MOUNTED 32A/400V 3P+N+E (56)	4510.411	1
23	MOTOR 25W/230V	4510.321	1
24	FAN 300/26	4510.314	1
25	PLASTIC DISTANCE 15mm	4510.603	8
26	BELT 6/3 110	4510.608	3
27	SCREW TEWRMINAL BLOCK 6x40A/450V 6mm2	4510.414	1
28	PIPE CAP	4510.623	4
29	SCREW M4x30	4510.848	8
30	SCREW M4X20	4510.804	1
31	TAPPING SCREW ST4.8X13	4510.821	16
32	HEXAGON NUT M4	4510.808	3
33	SCREW M4X8	4510.814	5
34	SHEET-METAL SCREW ST3,9X9,5	4510.841	2
35	SPRING LOCK WASHERS A4	4510.810	11
36	PLAIN WASHER M4	4510.812	8
37	CROSS RECESSED PAN HEAD TAPPING SCREW ST3,5X9,5	4510.847	54
38	SEAL WIRE	4511.621	1

S/R = Parts Available On Special Request Only



## Recycling



**ENVIRONMENTAL PROTECTION:** Please recycle any unwanted materials as opposed to disposing them as general waste. It is recommended the original is retained and used to store the product when not in use for prolonged periods of time. If this is not applicable ensure the materials are sorted and recycled in accordance with local regulations.



**SPECIFICATION CHANGE:** It is our policy to continually improve products to ensure these meet the rigours of the industry we serve. Therefore, as such we reserve the right to alter specifications, data, components & parts with-out prior notice.

**WARRANTY:** Please refer to the manufactures terms & conditions.

**IMPORTANT:** No liability will be accepted for the incorrect use of this product.

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